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CERTIFICATION OF TRANSLATION

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- (1) that I know well both the Japanese and English languages;
- (2) that I translated the attached document identified as corresponding to Japanese Application No.2003-070808 filed in Japan on March 14, 2003 from Japanese to English;
- (3) that the attached English translation is a true and correct translation of the document attached thereto to the best of my knowledge and belief; and
- (4) that all statements made of my own knowledge are true and that all statements made on information and belief are believed to be true, and further that these statements are made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both under 18 USC 1001, and that such false statements may jeopardize the validity of the application or any patent issuing thereon.

MAY 1 5 2008

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PATENT OFFICE JAPANESE GOVERNMENT

This is to certify that the annexed is a true copy of the following application as filed with this Office.

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Applicant:

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[TYPE OF THE DOCUMENT] Specification
[TITLE OF THE INVENTION] CATHETER
[CLAIMS]

[Claim 1] A catheter for penetrating a stenotic lesion occurred in a lumen in a human body, characterized by including:

a linear wire; and

a tubular body placed on a distal end side of the wire and allowing a guide wire to be inserted through its hollow portion.

[Claim 2] The catheter according to claim 1, in which the wire has a metal wire and a covering layer composed of a resin material covering an outside of the metal wire.

[Claim 3] The catheter according to claim 1 or 2, in which the wire has a surface layer composed of a hydrophilic material covering an outer surface of the wire.

[Claim 4] The catheter according to any one of claims 1 to 3, in which the tubular body includes a plurality of markers each having a visualization property arranged in a longitudinal direction.

[Claim 5] The catheter according to any one of claims 1 to 4, in which the tubular body has an inner layer positioned on an inner circumferential side, an outer layer formed on an outer circumferential side of the inner layer, and a reinforcing body placed between the inner layer and the outer layer.

[Claim 6] The catheter according to any one of claims 1 to 5, further including an operation portion placed on a proximal end side of the wire.

[Claim 7] The catheter according to claim 6, in which the operation portion can be adjusted and fixed for its position with respect to the wire.

[Claim 8] The catheter according to claim 6, in which

the operation portion is adhered to the wire.

[Claim 9] The catheter according to any one of claims 1 to 8, in which the tubular body is placed with its center decentered with respect to a center of the wire.

[Claim 10] The catheter according to any one of claims 1 to 9, in which the wire is connected to the tubular body under a condition that a distal end portion of the wire partially overlaps with a proximal end portion of the tubular body.

[DETAILED DESCRIPTION OF THE INVENTION]

[0001]

[Technical Field of the Invention]

The present invention relates to a catheter for penetrating a stenotic lesion or an occluded lesion occurred formed in a lumen in the human body.

[0002]

[Prior Art]

For example, in the case where stenosis or occlusion is occurred in a lumen in the human body, such as a blood vessel, a bile duct, a trachea, an esophagus, or an urethra, a treatment for opening the stenosis or occlusion to recover the functions of these organs is required. Angioplasty applied to an ischemic heart disease will be described as an example of such a treatment.

[0003]

Owing to the rapid increase in number of patients of ischemic heart diseases (angina pectoris, myocardial infarct, etc.) due to westernization of dietary habits in Japan, percutaneous transluminal coronary angioplasty (PTCA) is performed as a method for alleviating such diseases and is rapidly spreading. The PTCA is the following procedure. A small incision is formed in an artery of a leg or an arm of a patient, and an introducer sheath (introduction unit) is

placed therein. While a quide wire is allowed to travel first through a lumen of the introducer sheath, a long hollow tube called a guide catheter is inserted in a blood vessel, and placed at an entrance of a coronary artery. After that, the guide wire is pulled out, and another guide wire and a balloon catheter are inserted in a lumen of the quide catheter. While the guide wire is allowed to travel first, the balloon catheter is allowed to proceed to a lesion (stenotic lesion part or occluded lesion) of the coronary artery of the patient by visualization with an X-ray. A balloon is positioned in the lesion. A doctor inflates the balloon at that position once or a plurality of times at a predetermined pressure for about 30 to 60 seconds. As a result, the lumen of the blood vessel in the lesion is opened, whereby the amount of blood flowing through the lumen of the blood vessel increases.

[0004]

However, in the case where the stenosis of a lesion is tight, and the lesion is substantially occluded, a balloon catheter may not be able to pass through the lesion.

[0005]

Thus, a catheter (for penetrating a coronary artery) for previously penetrating a lesion before inserting a balloon catheter has been developed (e.g., see Patent Document 1). This catheter has a tubular body having a guide wire lumen and a port provided on a proximal end side of the tubular body, and is configured so as to insert a guide wire in the guide wire lumen from the port.

[0006]

However, according to the catheter described in Patent Document 1, the guide wire lumen is formed over the entire length of the catheter. Therefore, to exchange the catheter with a balloon catheter with the guide wire placed in the

blood vessel, it is required that the length of the guide wire be set to be twice or more the entire length of the catheter. When the catheter is pulled out from the blood vessel, it is required that the catheter be operated along such a long guide wire as described above. The requirement results in poor operability when the catheter is exchanged with the balloon catheter.

[0007]

Furthermore, the catheter described in Patent Document 1 is composed of a hollow tubular member over the entire length, so that the catheter is highly soft (flexible) over the entire length. Therefore, a push-in force applied from a hand side (port) is difficult to be transmitted, and the catheter may have difficulty in penetrating stenotic lesion.

[8000]

[Patent Document 1]

JP 2002-301161 A

[0009]

[Problems to be Solved by the Invention]

An object of the present invention is to provide a catheter excellent in push-in property, capable of easily and rapidly penetrating a stenotic lesion, and capable of being exchanged with a balloon catheter easily and rapidly.

[0010]

[Means to Solve the Problems]

The above-mentioned object is achieved by the following (1) to (10).

[0011]

- (1) A catheter for penetrating a stenotic lesion occurred in a lumen in a human body, characterized by including:
 - a linear wire; and
 - a tubular body placed on a distal end side of the wire

and allowing a guide wire to be inserted through its hollow portion.

[0012]

(2) The catheter according to the above (1), in which the wire has a metal wire and a covering layer composed of a resin material covering an outside of the metal wire.

[0013]

(3) The catheter according to the above (1) or (2), in which the wire has a surface layer composed of a hydrophilic material covering an outer surface of the wire.

[0014]

(4) The catheter according to any one of the above (1) to (3), in which the tubular body includes a plurality of markers each having a visualization property arranged in a longitudinal direction.

[0015]

(5) The catheter according to any one of the above (1) to (4), in which the tubular body has an inner layer positioned on an inner circumferential side, an outer layer formed on an outer circumferential side of the inner layer, and a reinforcing body placed between the inner layer and the outer layer.

[0016]

(6) The catheter according to any one of the above (1) to (5), further including an operation portion placed on a proximal end side of the wire.

[0017]

(7) The catheter according to the above (6), in which the operation portion can be adjusted and fixed for its position with respect to the wire.

[0018]

(8) The catheter according to the above (6), in which the operation portion is adhered to the wire.

[0019]

(9) The catheter according to any one of the above (1) to (8), in which the tubular body is placed with its center decentered with respect to a center of the wire.

[0020]

(10) The catheter according to any one of the above (1) to (9), in which the wire is connected to the tubular body under a condition that a distal end portion of the wire partially overlaps with a proximal end portion of the tubular body.

[0021]

[Embodiment of the Invention]

Hereinafter, a catheter of the present invention will be described in detail by way of preferable embodiments with reference to the attached drawings.

[0022]

FIG. 1 is an entire front view showing an embodiment of a catheter of the present invention. FIG. 2 is a vertical cross-sectional view showing an enlarged portion on a distal end side of the catheter shown in FIG. 1. In the following description, the left side in each of FIGS. 1 and 2 refers to a "distal end", and the right side in each of FIGS. 1 and 2 refers to a "proximal end".

[0023]

A catheter 1 (catheter for penetrating a stenotic lesion) shown in FIGS. 1 and 2 is a catheter for penetrating a stenotic lesion or an occluded lesion (hereinafter, the stenotic lesion and the occluded lesion will be merely referred to as a "stenotic lesion" collectively) occurred in a lumen in the human body, such as a blood vessel, a bile duct, a trachea, an esophagus, or an urethra (hereinafter, referred to as a "blood vessel" as a representative).

[0024]

As shown in FIGS. 1 and 2, the catheter 1 includes a linear wire 2, a tubular body 3 placed on a distal end side of the wire 2 and allowing a guide wire (not shown) to be inserted in (to penetrate) its hollow portion (lumen) 31, and an operation portion (holding portion) 4 placed on a proximal end portion of the wire 2.

[0025]

The entire length of the catheter 1 is not particularly limited, but preferably in the range of 900 to 1700 mm, and more preferably in the range of 1100 to 1500 mm.

[0026]

When a treatment for opening a stenotic lesion by using a balloon catheter (not shown) is performed, in the case where it is difficult for a balloon portion of the balloon catheter to pass through (penetrate) the stenotic lesion owing to the tight stenosis, the catheter 1 is used for facilitating the passage. More specifically, prior to the use of the balloon catheter, the catheter 1 is inserted along a guide wire (not shown) placed in a blood vessel. A push-in force is applied to the catheter 1 so as to allow a distal end portion (tubular body 3) thereof to penetrate the stenotic lesion. After that, while the guide wire is placed in the blood vessel, the catheter 1 is pulled out from the blood vessel and exchanged with the balloon catheter. balloon catheter is inserted along the guide wire, and a push-in force is applied thereto, whereby the balloon portion is allowed to pass through (penetrate) the stenotic lesion. By using the catheter 1 in this manner, the tubular body 3 of the catheter 1 has penetrated the stenotic lesion once. Therefore, the balloon catheter can be allowed to pass through the stenotic lesion easily thereafter.

[0027]

As shown in FIG. 2, in the catheter 1, the hollow

portion 31, functioning as a guide wire lumen through which a guide wire is inserted, is formed merely in a portion of the tubular body 3 positioned on a distal end side, and in a portion of the wire 2 positioned on a proximal end side with respect to the portion of the tubular body 3, no guide wire lumen is formed. This configuration provides the following two advantages.

[0028]

The first advantage resides in that the distal end portion (tubular body 3) of the catheter 1 can penetrate (pass through) a stenotic lesion easily and rapidly. The reason for this is as follows. The portion of the wire 2 is solid, so that the wire 2 has relatively high flexural rigidity and torsional rigidity. Therefore, the push-in force applied by an operator from the proximal end side of the catheter 1 is transmitted to the distal end portion of the catheter 1 (tubular body 3) exactly by the wire 2. More specifically, the catheter 1 includes the wire 2 and is thus excellent in push-in property (performance in which a push-in force by an operator can be transmitted exactly from the proximal end side (operation portion 4) to the distal end side of the catheter 1). Thus, the distal end portion (tubular portion 3) of the catheter 1 can be allowed to penetrate (pass through) the stenotic lesion easily and rapidly.

[0029]

In contrast, unlike the present invention, in the case of a catheter for penetrating a stenotic lesion in which the guide wire lumen is formed so as to extend over the entire length, the catheter is formed of a hollow tubular member over the entire length. Therefore, such a catheter lacks flexural rigidity and torsional rigidity. Consequently, a sufficient push-in property is not obtained, which is likely

to cause inconvenience that the catheter cannot penetrate the stenotic lesion easily.

[0030]

The second advantage of the catheter 1 of the present invention is that an exchange operation (manipulation) for exchanging with a balloon catheter can be performed easily and rapidly. The reason for this is as follows. For pulling out the catheter 1 from a blood vessel, and exchanging it with a balloon catheter, the length of a portion exposed outside the human body of a guide wire placed in the blood vessel only needs to be the length of the tubular body 3. Thus, in the case of using the catheter 1, it is possible to use a guide wire with a relatively short length. Therefore, the catheter 1 and the balloon catheter can be pulled out or inserted along the guide wire easily and rapidly. More specifically, in the catheter 1, an exchange operation for exchanging with the balloon catheter can be performed easily and rapidly.

[0031]

In contrast, unlike the present invention, in the case of a catheter for penetrating a stenotic lesion in which the guide wire lumen is formed so as to extend over the entire length, for exchanging with the balloon catheter, the length of a portion exposed outside the human body of a guide wire placed in the blood vessel needs to be at least the entire length of the catheter for penetrating a stenotic lesion. More specifically, the entire length of the guide wire needs to be very long, i.e., at least twice the entire length of the catheter for penetrating a stenotic lesion, and the catheter must be exchanged with the balloon catheter along this long guide wire. Thus, it is cumbersome to exchange the catheter with the balloon catheter, and great amounts of time and labor are required.

[0032]

Hereinafter, the configuration of each portion of the catheter 1 will be described.

As shown in FIG. 2, the wire 2 has a metal wire 21 and a covering layer 22 composed of a resin material, covering the outside of the metal wire 21.

[0033]

Although a metal material constituting the metal wire 21 is not particularly limited, it is preferable that the metal wire 21 be made of stainless steel (SUS), an Ni-Ti alloy, a cobalt alloy, a connected body thereof (e.g., a coupled (connected) body in which an SUS wire is coupled (connected) with an Ni-Ti alloy wire in the middle in a longitudinal direction), or the like. According to this configuration, the wire 2 is provided with appropriate rigidity (flexural rigidity and torsional rigidity), which enhances a push-in property and transmittance of a torque. Consequently, the catheter 1 can penetrate a stenotic lesion more easily.

[0034]

Although the resin material constituting the covering layer 22 is not particularly limited, it is preferable that the covering layer 22 be formed of, for example, various kinds of thermoplastic elastomers such as a polyurethane elastomer, a polyester elastomer, and a polyamide elastomer, or a mixture thereof. Of those, a polyurethane elastomer is more preferable. In the case where the covering layer 22 is formed of a polyurethane elastomer, there is an advantage in that the covering layer 22 is particularly excellent in thermal processability.

[0035]

Furthermore, the covering layer 22 may contain, for example, an X-ray non-transparent material (x-ray

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visualization agent) such as tungsten.

[0036]

It is preferable that a surface layer composed of a hydrophilic material (hydrophilic polymer) be provided on an outer surface (outer surface of the covering layer 22) of the wire 2. According to this configuration, the catheter 1 can be inserted more smoothly and more easily. Although the hydrophilic material is not particularly limited, examples of the hydrophilic material include a copolymer of methyl vinyl ether and maleic anhydride and a copolymer of dimethylacrylamide and glycidyl methacrylate.

[0037]

The outer diameter of the wire 2 is not particularly limited. Although a preferable value of the outer diameter varies depending upon the constituent material and the purpose of use, generally, the outer diameter is preferably 0.5 to 1.5 mm, and more preferably 0.9 to 1.1 mm. Furthermore, the outer diameter the wire may be constant or vary in a longitudinal direction.

[0038]

The tubular body 3 is provided on the distal end side of the wire 2. The hollow portion 31 of the tubular body 3 is opened to the distal end and the proximal end of the tubular body 3, whereby a guide wire can be inserted (penetrate) in the hollow portion 31.

[0039]

The tubular body 3 has an inner layer 32 positioned on an inner circumferential side, an outer layer 33 formed on an outer circumferential side of the inner layer 32, and a reinforcing body (reinforcing member) 34 placed between the inner layer 32 and the outer layer 33.

[0040]

Although the constituent material for the inner layer

32 is not particularly limited, for example, the inner layer 32 is preferably formed of a fluorine resin such as polytetrafluoroethylene (PTFE). According to this configuration, the friction coefficient of the inner circumferential surface of the hollow portion 31 becomes small. Therefore, the sliding resistance between the inner circumferential surface of the hollow portion 31 and the guide wire decreases, whereby the guide wire can be inserted more smoothly.

[0041]

Although the constituent material for the outer layer 33 is not particularly limited, for example, it is preferable that the outer layer 33 be composed of various kinds of thermoplastic elastomers such as a polyurethane elastomer, a polyester elastomer, and a polyamide elastomer, or a mixture thereof. Furthermore, the outer layer 33 may be configured by combining (coupling) a plurality of tubes having different conditions with respect to a hardness and an outer diameter and the like with each other.

[0042]

In this embodiment, the reinforcing body 34 is a spiral coil composed of tungsten. The reinforcing body 34 is placed in such a manner that the reinforcing body 34 is buried in the outer layer 33 (or the inner layer 32). The reinforcing body 34 is not limited to a spiral coil, and may be a braided body (net-shaped body), a bar-shaped body, or the like. Its material is not limited to tungsten. The reinforcing body 34 may be made of stainless steel or the like.

[0043]

The outer surface of the tubular body 3 is preferably provided with a surface layer composed of a hydrophilic material (hydrophilic polymer). According to this configuration, the catheter 1 can be inserted more smoothly

and more easily. The same materials as those described above can be used as the hydrophilic material.

[0044]

Although the outer diameter of the tubular body 3 is not particularly limited, the outer diameter is preferably 0.5 to 1.5 mm, and more preferably 0.7 to 1.0 mm. Furthermore, the outer diameter of the tubular body 3 may vary in a longitudinal direction. For example, the outer diameter may decrease gradually toward a distal end direction. Furthermore, the outer diameter of the tubular body 3 in a fixed portion with the wire 2 is preferably 0.8 to 1.5 mm, and more preferably 1.0 to 1.2 mm.

[0045]

Although the inner diameter of the tubular body 3, in other words, the diameter of the hollow portion 31, is not particularly limited, the inner diameter is preferably 0.4 to 0.8 mm, and more preferably 0.45 to 0.65 mm.

[0046]

Although the length of the tubular body 3 (length represented by L_1 in FIG. 2) is not particularly limited, the length is preferably in the range of 100 to 400 mm, and more preferably 200 to 300 mm. Setting the length of the tubular body 3 to be within such a range can provide excellent followingness when the catheter 1 is inserted in a blood vessel, which is bent in a complicated manner, along the guide wire, and can sufficiently shorten the length of the guide wire required for exchanging with the balloon catheter. As a result, an exchange operation can be performed more easily and more rapidly.

[0047]

The tubular body 3 has a plurality of markers 35 each having an X-ray visualization property (X-ray non-transparency). Those markers 35 are arranged at intervals in

the longitudinal direction of the tubular body 3. With this arrangement, when the tubular body 3 is allowed to penetrate a stenotic lesion of the blood vessel under X-ray radioscopy, the markers 35 function as a scale, whereby the length of the stenotic lesion can be measured (identified). Although the set interval (pitch) of the markers 35 is not particularly limited, it is preferably 5 to 15 mm, and more preferably about 10 mm.

[0048]

In this embodiment, those markers 35 are configured by closely winding the reinforcing body 34 composed of a spiral coil at several portions. This makes it unnecessary to provide another member as the markers 35, so that the catheter 1 can be produced easily, and the tubular body 3 can have a decreased diameter.

[0049]

The markers 35 each have an X-ray visualization property under X-ray radioscopy owing to X-ray non-transparency. Such markers 35 usually have visualization properties even in CT scanning, MRI, and the like, so that they can be used even in CT scanning, MRI, and the like.

[0050]

The tubular body 3 and the wire 2 are coupled (fixed) under a condition that the distal end portion of the wire 2 and the proximal end portion of the tubular body 3 partially overlap with each other in a longitudinal direction. With this configuration, the wire 2 and the tubular body 3 overlap with each other in the coupled portion (fixed portion). Therefore, high coupling strength can be obtained, and the enlargement of the distal end portion of the catheter 1 can be prevented.

[0051]

Although a method for fixing the wire 2 and the tubular

body 3 is not particularly limited, they are fixed by covering the outside (outer circumference) of the overlapped portion between the wire 2 and the tubular body 3 with a reinforcing tube (coupling member) 5 in this embodiment. In particular, in the case where the covering layer 22 of the wire 2, the outer layer 33 of the tubular body 3, and the reinforcing tube 5 are made of the same or similar material (e.g., a polyurethane elastomer), the overlapped portion between the wire 2 and the tubular body 3 is covered with the reinforcing tube 5, and thereafter, they are fused, whereby the wire 2 and the tubular body 3 can be fixed more strongly in an easy process.

[0052]

Although the length (length represented by L_2 in FIG. 2) of the overlapped portion between the wire 2 and the tubular body 3 is not particularly limited, it is preferably 1 to 100 mm, and more preferably 5 to 60 mm.

[0053]

The tubular body 3 is provided with its center decentered with respect to the center of the wire 2. With this configuration, the hollow portion 31 can be kept wide and straight in the vicinity of the fixed portion between the tubular body 3 and the wire 2. Therefore, the guide wire can be inserted more smoothly.

[0054]

The operation portion 4 is provided at the proximal end portion of the wire 2. An operator grabs the operation portion 4, thereby more easily operating (pushing, twisting, etc.) the catheter 1.

[0055]

The operation portion 4 may be fixed to the proximal end portion of the wire 2. Alternatively, the operation portion 4 may be adjusted and fixed for its position at an

arbitrary position with respect to the wire 2 in a longitudinal direction. This configuration allows the operation portion 4 to be adjusted to be an easy-to-handle position. Any configuration for enabling the operation portion 4 to be fixed at an arbitrary position of the wire 2 may be used. Examples of the configuration include a configuration similar to an operation holding member of a guide wire described in JP 5-29543 U.

[0056]

The embodiment of the catheter according to the present invention shown in FIGS. 1 and 2 has been described above. However, the present invention is not limited thereto. Each portion constituting the catheter can be replaced by an arbitrary configuration capable of exhibiting the similar function. Furthermore, an arbitrary component may be added.

[0057]

[Effects of the Invention]

As described above, the catheter of the present invention has an excellent push-in property. Therefore, a push-in force applied from a proximal end side is transmitted to a distal end portion exactly, and as a result, the catheter can penetrate a stenotic lesion occurred in a lumen in the human body easily and rapidly.

[0058]

Furthermore, the catheter of the present invention can be exchanged with a balloon catheter even if the length of a guide wire is short. Therefore, the catheter of the present invention can be exchanged with the balloon catheter easily and rapidly.

[BRIEF DESCRIPTION OF THE DRAWINGS]

- [FIG. 1] FIG. 1 is an entire front view showing an embodiment of a catheter of the present invention.
 - [FIG. 2] FIG. 2 is a vertical cross-sectional view

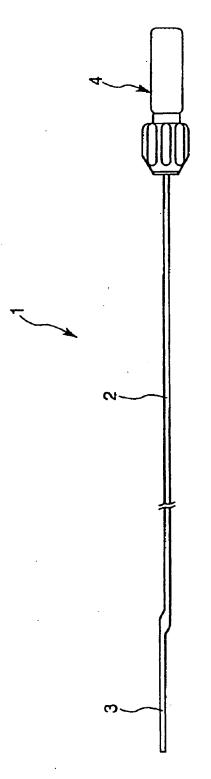
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showing an enlarged portion on a distal end side of the catheter shown in FIG. 1.

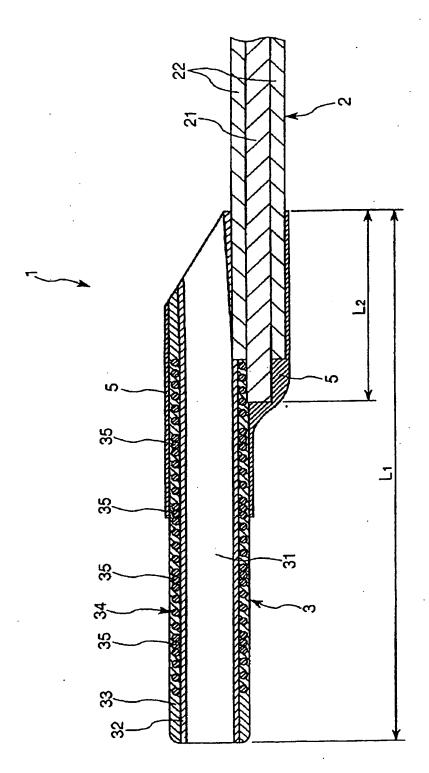
[Legend]

- 1 a catheter
- 2 a wire
- 21 a metal wire
- 22 a covering layer
- 3 a tubular body
- 31 a hollow portion
- 32 an inner layer
- 33 an outer layer
 - 34 a reinforcing body
 - 35 markers
 - 4 an operation portion
 - 5 a reinforcing tube

[TYPE OF THE DOCUMENT] Drawings [FIG. 1]



[FIG. 2]



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[TYPE OF THE DOCUMENT] Abstract
[ABSTRACT]

[Subject] An object of the present invention is to provide a catheter excellent in push-in property, capable of easily and rapidly penetrating a stenotic lesion, and capable of being exchanged with a balloon catheter easily and rapidly.

[Means for Solution] A catheter 1 is a catheter for penetrating a stenotic lesion occurred in a lumen in a human body, including: a linear wire 2, a tubular body 3 placed on a distal end side of the wire 2 and allowing a guide wire to be inserted through its hollow portion 31, and an operation portion placed on a proximal end side of the wire 2. The wire 2 preferably has a metal wire 21 and a covering layer 22 composed of a resin material covering an outside of the metal wire 21. The tubular body 3 preferably includes a plurality of markers 35 each having a visualization property arranged in a longitudinal direction.

[Selected Drawing] FIG. 2